

January 10, 2011 10:00:40 AM



Accept

**Setup Start**

Stop

[illegible]**Cust Item ID:**

Required Date: 1/28/11 Req'd Qty: 2.00

Customer:

Reference:

Approvals:

Process Plan:

Date: 11/01/10

Tooling:

Date:

Run Start



QC:




Date:

SPC (Y/N):

Date:

Stop



Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
D4186	PAY PA2								
100	Pick Kit	0.00							
									
Packaging	Memo	0.00							
Packaging									
110		0.00							
									
Small Fab	Memo	0.00							
Small Fab	ASSEMBLE AS PER DWG								
120	QC5- Inspect part completeness to step on W/O	0.00							
									
QC	Memo	0.00							
Quality Control	Inspector NPA2								



PRELIMINARY ISSUE

Work Order ID 65231

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Item ID:	D4186-041	Accept		Setup	Start	
Revision ID:	PRELIM				Stop	
Item Name:	Eccentric Assembly					
Start Date:	1/10/11	Start Qty: 2.00		Cust Item ID:		
Required Date:	1/28/11	Req'd Qty: 2.00		Customer:		
Reference:						

Approvals:	Process Plan:	Date:	Tooling:	Date:	Run	Start	
	QC:	Date:	SPC (Y/N):	Date:		Stop	

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130 Packaging	Identify as per dwg & Stock Location: <i>Preel</i> Memo	0.00 0.00				2	0		
140 QC	QC21- Final Inspection - Work Order Release Memo	0.00 0.00							
Quality Control									

P11-069
(2)

POSITIVE RECALL
EFFECTIVE *1/10/11* AUTH *U*
RELEASED _____ DATE _____

RD 1344

Picklist Print

January 10, 2011 10:00:39 AM

Work Order ID: 65231



Parent Item: D4186-041



Parent Item Name: Eccentric Assembly

Start Date: 1/10/11

Required Date: 1/28/11

Start Qty: 2.00

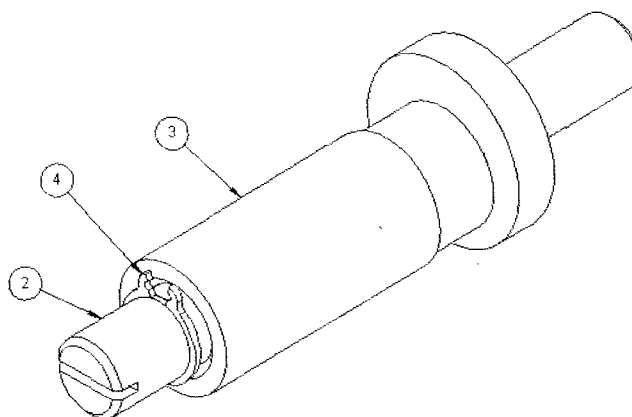
Required Qty: 2.00

Comments: IPP REV:A NEW ISSUE 11-01-07 JLM VERIFIED BY:DD

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D4186-1 		Manufactured	No			100	Each	0.0000	1	2			
Shaft										<i>B65354</i>		<i>JLM</i>	
D4186-3 		Manufactured	No			100	Each	0.0000	1	2			
Bushing										<i>B65355</i>		<i>JLM</i>	
D4201-1 		Manufactured	No			100	Each	0.0000	1	2			
Retaining Ring										<i>B63258</i>		<i>JLM</i>	

ITEM NO.	QTY. -041	PART NUMBER	DESCRIPTION
1	X	D4186-041	ECCENTRIC ASSEMBLY
2	1	D4186-1	SHAFT
3	1	D4186-3	BUSHING
4	1	D4201-1	RETAINING RING

w/o 65231



D4186-041 ECCENTRIC ASSEMBLY

PRELIMINARY ISSUE

10.09.20

NOTES

- 1) MATERIAL: N/A
- 2) FINISH: N/A
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: 0.02 lbs

PA4	NEW ISSUE		10.09.20
REV.		DESCRIPTION	BY DATE
DESIGN		DART AEROSPACE LTD HAMKESBURY, ONTARIO, CANADA	
DRAWN		DRAWING NO.	REV. PA4
CHECKED		D4186	SHEET 1 OF 3
MFG. APPR.		TITLE	SCALE
APPROVED		ECCENTRIC	NTS
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DATE	10.09.20		